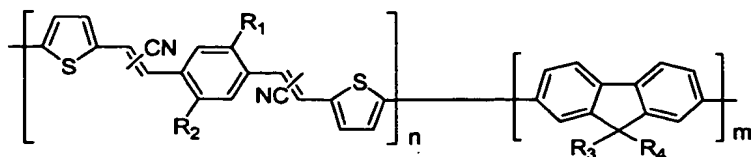


What is claimed is:

1. A light-emitting copolymer represented by the following formula 1:

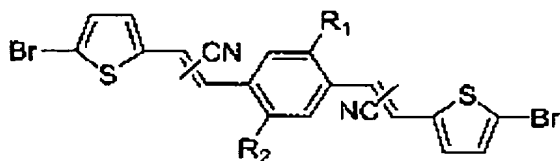
Formula 1



wherein R_1 and R_2 represent silyl groups, alkyl groups or alkoxy groups; and R_3 and R_4 represent alkyl groups.

2. The copolymer as defined in claim 1, wherein R_1 , R_2 , R_3 and R_4 contain C_1 to C_{22} linear or branched alkyl groups.
3. The copolymer as defined in claim 1, wherein a ratio of n/m ranges from 17.5/82.5 to 1.4/98.6.
4. A comonomer represented by the following formula 2

Formula 2

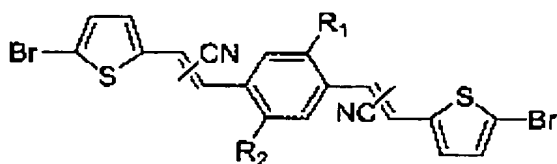


wherein R_1 and R_2 represent silyl groups, alkyl groups or alkoxy groups.

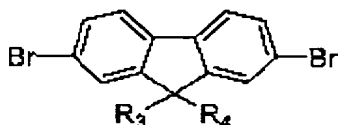
5. The comonomer as defined in claim 4, wherein R_1 and R_2 contain C_1 to C_{22} linear or branched alkyl groups.

6. An electroluminescence device comprising a polymer light-emitting layer formed with the light-emitting copolymer of any one of claim 1.
7. The device as defined in claim 6, wherein the device is a multi-layer film structure comprising a semitransparent electrode, a hole transporting layer, the polymer light-emitting layer, an electron transporting layer and a metal electrode successively laminated on a substrate.
8. The device as defined in claim 6, wherein the polymer light-emitting layer is formed by blending the light-emitting copolymer with an electron or a hole transporting polymer.
9. A method of preparing the light-emitting copolymer of claim 1, comprising the step of copolymerizing a monomer represented by the following formula 2 and another monomer represented by the following formula 3 in the presence of nickel(0) catalyst:

Formula 2



Formula 3



wherein R_1 and R_2 represent silyl groups, alkyl groups or alkoxy groups; and R_3 and R_4 represent alkyl groups.

10. The method as defined in claim 9, wherein R₁, R₂, R₃ and R₄ contain C₁ to C₂₂ linear or branched alkyl groups.
11. The light-emitting copolymer poly{[9,9-bis(2'-ethylhexyl)fluorene]_m-[2,7-diyl-co-2,5-bis(2-thienyl-1-cyanovinyl)-1-(2'-ethylhexyloxy)-4-methoxybenzene-5",5"-diyl]_n}.
12. The copolymer as defined in claim 11, wherein a ratio of n/m ranges from 17.5/82.5 to 1.4/98.6.
13. The comonomer 2,5-bis-{2-(4-bromothieryl)-1-cyanovinyl}-2-(2-ethylhexyloxy)-5-methoxybenzene.
14. An electroluminescence device comprising a polymer light-emitting layer formed with the light-emitting copolymer of claims 13.
15. The device as defined in claim 14, wherein the device is a multi-layer film structure comprising a semitransparent electrode, a hole transporting layer, the polymer light-emitting layer, an electron transporting layer and a metal electrode successively laminated on a substrate.
16. The device as defined in claim 15, wherein the polymer light-emitting layer is formed by blending the light-emitting copolymer with an electron or a hole transporting polymer.